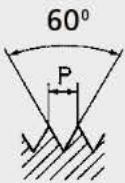
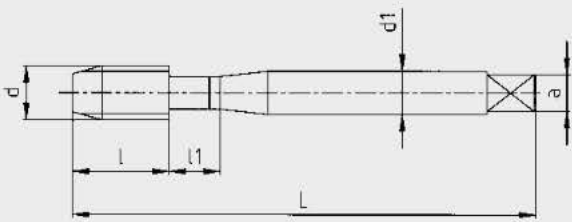




JIS



Norm / Norme / Norm
Toleranzklasse / Classe de tolérance / Class of tolerance



L	l	l1	JIS		d	P	
			d1	a			
40	8		3	2.5	M2	0.40	1.85
44	9		3	2.5	M2.5	0.45	2.3
46	11	7	4	3.2	M3	0.50	2.8
52	13	8	5	4	M4	0.70	3.7
60	16	9	5.5	4.5	M5	0.80	4.65
62	19	11	6	4.5	M6	1.00	5.55
70	22	13	6.2	5	M8	1.25	7.4
75	24	15	7	5.5	M10	1.50	9.3
82	29		8.5	6.5	M12	1.75	11.2

116
HSS-E



JIS
ISO 6HX

C/3

Art. Stock

BJK11564 ●
BJK11565 ●
BJK11566 ●
BJK11564 ●
BJK11569 ●
BJK11570 ●
BJK13235 ●
BJK13237 ●

116
HSS-E



JIS
ISO 6HX

C/3

Art. Stock

BJK11573 ●

116a
HSS-E



JIS
ISO 6HX

C/3

Art. Stock

BJK13225 ●
BJK13227 ●
BJK13228 ●
BJK13229 ●
BJK13230 ●
BJK13236 ●
BJK13238 ●

116a
HSS-E



JIS
ISO 6HX

C/3

Art. Stock

BJK13233 ●

D

116 Ultra TiCN
116a Ultra TiCN
Speziell geeignet für G01 Baustähle < 1000 N/mm², G10 Rostfreie Cr-Stähle, geschwefelt, G11 Rostfreie Cr-Stähle, ferritisch und marten sitisch, G13 Automatenstähle, G20 Kupfer, G22 Weichmessing (Ms 63, langspanend), G25 Aluminium-Knetlegierungen

F

116 Ultra TiCN
116a Ultra TiCN
Spécialement conçu pour G01 aciers de construction < 1000 N/mm², G10 aciers inoxy dables Cr, sulfuré, G11 aciers inoxydables Cr, ferri tique et martensitique, G13 aciers de décolletage, G20 cuivre, G22 laitton tendre (Ms 63, copeaux longs), G25 alliages corroyés d'aluminium

E

116 Ultra TiCN
116a Ultra TiCN
Specific suitable for G01 structural steels < 1000 N/mm², G10 Cr stainless steels, sulphured, G11 Cr stainless steels, ferritic and martensitic, G13 free-cutting steels, G20 copper, G22 soft brass (MS 63, long chipping), G25 wrought alloy of aluminium