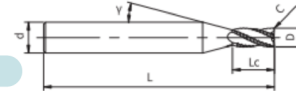


ERPCF-4

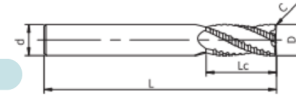
■ 4 Flute Square Roughing End Mill (Chamfer)



Type A



Type B



ΦD	D Tolerance
D ≤ 6	0—0.03
6 < D ≤ 10	0—0.04
D > 10	0—0.05

(mm)

Order Code	Dia.	Chamfer	Length of cut	Overall Length	Shank Dia.	Type	Stock
	ΦD	C	Lc	L	Φd		
ERPCF-4060 06050	6	0.2	16	50	6	B	●
ERPCF-4080 08060	8	0.2	20	60	8	B	●
ERPCF-4100 10075	10	0.3	25	75	10	B	●
ERPCF-0120 12075	12	0.3	30	75	12	B	●
ERPCF-4160 16100	16	0.4	36	100	16	B	●
ERPCF-4200 20100	20	0.5	45	100	20	B	●

■ TABLE OF RECOMMENDED MILLING MATERIALS

CARBON STEELS ALLOY STEELS TOOL STEELS PREHARDNEED STEELS	PREHARDNEED STEELS HARDENED STEELS		STAINLESS STEELS	CAST IRON DUCTILE CAST IRON
~38HRC	~45HRC	~50HRC	~35HRC	
○	○	○	○	○

○ Very suitable ○ Suitable