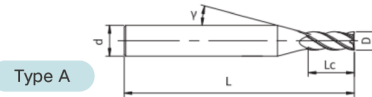


EXPSK-3

3 Flute Square Variable Helix End Mill



ΦD	D Tolerance
≤12	0--0.02
>12	0--0.03

Order Code	Dia.	Length of cut	Overall Length	Shank Dia.	Type	Stock
	ΦD	Lc	L	Φd		
EXPSK-3030 04050	3	9	50	4	A	●
EXPSK-3040 04050	4	11	50	4	B	●
EXPSK-3050 06050	5	13	50	6	B	●
EXPSK-3060 06050	6	16	50	6	B	●
EXPSK-3080 08060	8	20	60	8	B	●
EXPSK-3100 10075	10	25	75	10	B	●
EXPSK-3120 12075	12	30	75	12	B	●
EXPSK-3160 16100	16	36	100	16	B	●
EXPSK-3200 20100	20	45	100	20	B	●

TABLE OF RECOMMENDED MILLING MATERIALS

CARBON STEELS ALLOY STEELS TOOL STEELS PREHARDNEED STEELS	PREHARDNEED STEELS HARDENED STEELS		STAINLESS STEELS	CAST IRON DUCTILE CAST IRON
~38HRC	~45HRC	~50HRC	~35HRC	
○	○	○	○	○

○ Very suitable ○ Suitable