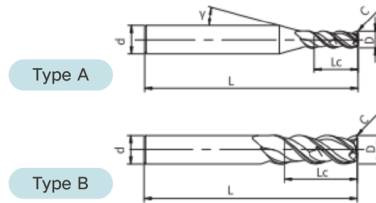


EXPCK-3

■ 3 Flute Square Variable Helix End Mill (Chamfer)



ΦD	D Tolerance
≤12	0~-0.02
>12	0~-0.03

Order Code	Dia.	Chamfer	Length of cut	Overall Length	Shank Dia.	Type	Stock
	ΦD	C	Lc	L	Φd		
EXPCK-3060C0.2 06050	6	0.2	16	50	6	B	●
EXPCK-3080C0.2 08060	8	0.2	20	60	8	B	●
EXPCK-3100C0.3 10075	10	0.3	25	75	10	B	●
EXPCK-3120C0.3 12075	12	0.3	30	75	12	B	●
EXPCK-3160C0.3 16100	16	0.3	36	100	16	B	●

■ TABLE OF RECOMMENDED MILLING MATERIALS

CARBON STEELS ALLOY STEELS TOOL STEELS PREHARDNEED STEELS	PREHARDNEED STEELS HARDENED STEELS		STAINLESS STEELS	CAST IRON DUCTILE CAST IRON
~38HRC	~45HRC	~50HRC	~35HRC	
○	○	○	○	○

○ Very suitable ○ Suitable