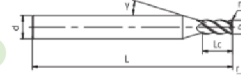


EMRE-4

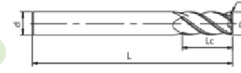
4 Flute Coner Radius End Mill



Type A



Type B



ΦD	D Tolerance
D ≤ 12	0 ~ -0.02
D > 12	0 ~ -0.03

Order Code	Dia.	Corner	Length of cut	Overall Length	Shank Dia.	Type	Stock
	ΦD	r	Lc	L	Φd		
EMRE-4020R0.2 04050	2	0.2	6	50	4	A	●
EMRE-4030R0.3 04050	3	0.3	9	50	4	A	●
EMRE-4030R0.5 04050	3	0.5	9	50	4	A	●
EMRE-4040R0.3 04050	4	0.3	11	50	4	B	●
EMRE-4040R0.5 04050	4	0.5	11	50	4	B	●
EMRE-4040R0.2 06050	4	0.2	11	50	6	A	●
EMRE-4040R0.3 06050	4	0.3	11	50	6	A	●
EMRE-4050R0.5 06050	5	0.5	13	50	6	A	●
EMRE-4060R0.5 06050	6	0.5	16	50	6	B	●
EMRE-4080R0.2 08060	8	0.2	20	60	8	B	●
EMRE-4080R0.5 08060	8	0.5	20	60	8	B	●
EMRE-4080R1 08060	8	1.0	20	60	8	B	●
EMRE-4100R0.5 10075	10	0.5	25	75	10	B	●

TABLE OF RECOMMENDED MILLING MATERIALS

CARBON STEELS ALLOY STEELS TOOL STEELS PREHARDNEED STEELS	PREHARDNEED STEELS HARDENED STEELS		STAINLESS STEELS	Tialloy Heat-resistant alloy	COPPER ALLOYS	Aluminium alloy
~38HRC	~45HRC	~50HRC	~35HRC			
○			○			

○ Very suitable ○ Suitable