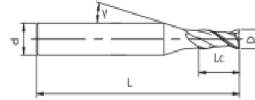


EMRE-2

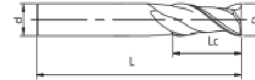
2 Flute Square End Mill



Type A



Type B



ΦD	D Tolerance
D ≤ 12	0 ~ -0.02
D > 12	0 ~ -0.03

Order Code	Dia.	Length of cut	Overall Length	Shank Dia.	Type	Stock
	ΦD	Lc	L	Φd		
EMSE-2005 04050	0.5	1	50	4	A	●
EMSE-2008 04050	0.8	2	50	4	A	●
EMSE-2010 04050	1	3	50	4	A	●
EMSE-2015 04050	1.5	4	50	4	A	●
EMSE-2020 04050	2	6	50	4	A	●
EMSE-2025 04050	2.5	8	50	4	A	●
EMSE-2030 04050	3	9	50	4	A	●
EMSE-2040 04050	4	11	50	4	B	●
EMSE-2060 06050	6	16	50	6	B	●
EMSE-2080 08060	8	20	60	8	B	●

TABLE OF RECOMMENDED MILLING MATERIALS

CARBON STEELS ALLOY STEELS TOOL STEELS PREHARDNEED STEELS	PREHARDNEED STEELS HARDENED STEELS		STAINLESS STEELS	Tialloy Heat-resistant alloy	COPPER ALLOYS	Aluminium alloy
~38HRC	~45HRC	~50HRC	~35HRC			
○			○			

○ Very suitable ○ Suitable